Central SHEET METAL PRODUCTS

FROM CONCEPT TO CREATION

SINCE 1912

7251 Linder Ave.
Skokie, IL 60077
(847) 676-9650
sales@centralsheet.com
centralsheet.com

FABRICATING EQUIPMENT

SHEARING

1 - Wysong & Miles 10' – 10 Ga Power Shear Equipped with Micrometer Gauging.

1 - Wysong & Miles 6' – 10 Ga Power Shear Equipped with Electronic Gauging.

LASER CUTTING

1 - Mitsubishi 3015 NXF 2.5KW Fiber Laser w/ FSC3015 MH458 Automation Tower & Lights Out Capabilities. 120" X 60" Table Size w/ Cutting Capacities up to .500" Mild Steel, .250" Stainless & Aluminum.

CNC PUNCHING

1 – Strippit Houdaille FC-1000 III CNC.

2 – Strippit Houdaille FC-1000 III CNC with auto indexing.

PUNCH PRESS

7 – Assorted Presses O.B.I. & Straight Side – 30 to 125 Ton Capacities

POWER BRAKES

TOYOKOKI HYB 1253 WIN II-2010-120'' Max Bed Length-125 Metric Tons

- Mitsubishi Windows XP 3D touch screen control- 9 Axis-Backgauge-Auto Thickness Sensing - Double Wedge Crowning-Auto Ram Tilt - Auto Backgauge Tilt

DIAMOND(MITSUBISHI) BH13530-2018-120" Max Bed Length-135 Metric Tons

- Mitsubishi Windows XP 3D touch screen control- 9 Axis-Backgauge-Auto Thickness Sensing - Double Wedge Crowning-Auto Ram Tilt - Auto Backgauge Tilt

DIAMOND(MITSUBISHI) BB6020-2019-83" Max Bed Length-55 Metric Tons Servo Electric

- Mitsubishi Windows XP 3D touch screen control- 9 Axis-Backgauge-Auto Thickness Sensing -Auto Ram Tilt - Auto Backgauge Tilt

1 - Dries & Krump.....90 Ton.....120" Long
1 - All Steel..... .50 Ton..... 96" Long
***All Above Equipped with Front & Back Air Operated Micrometer Gauging**

6 - Misc. Brakes.....20 to 30 Ton.....48"to 72" Long

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SPOT WELDERS

5 - Electronic Controlled – State Of The Art Air Operated……20 K.V.A. to 75 K.V.A.

WELDING MACHINES

1 - LightWELD 1500XR Laser Welder with wire feed – 1500W with capabilities up to 6.35mm in Aluminum, Mild Steel and Stainless Steel. Up to 15mm of weld pre and post cleaning width.

1 - Syncrowave 350LX Tigwelder.

1 - Oxyacetylene Welding & Cutting Unit.

POLISHING & GRINDING

2 - Back Belt & Back Stands 4" Wide Capacity.

Assorted Grinding & Polishing Hand Tools.

1 - Ultramatic Vibrator for Polishing & Deburring.

2 - Falls Metal Deburring Machines.

1 - Roto Finish Gemini 7 cu ft Bowl Type Vibratory Finisher

DRILLING, TAPPING & ASSEMBLING

2 - Haeger Pem Setter, Automatic Feed.

1 - Floor Type Drill Press with Tapping Head.

3 - Floor Type Automatic Feed Riveting Machines.

1 - Flex Arm Tapping System

SHOP SUPPORT EQUIPMENT

1 – Milling Machine – Reversible Head 30" Travel

1 – K.O. Lee – Surface Grinder 36" Travel

1 – South Bend Lathe

1 – Marvel Floor Model Saw 8" Capacity

2 – Heavy-Duty Drill Presses – Large Tables

1 – Powermatic Automatic Feed Drill Press 1" Drill capacity 20" x 20" Table

Assorted Mills, Taps, Drills, Grinding Wheels, Etc.

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ASSORTED FACTORY EQUIPMENT

1 – Monorail Hoist 5000# Capacity

1 – Fork Lift Propane 8000# Capacity

Assorted Shop Containers & Shipping Equipment

QUALITY CONTROL

1 - Planar 220.35 Inspecvision – 72” x 48” 2d flat visual inspection machine. Measures 2d parts within +/- .00138 in seconds.

****Central Sheet Metal Products keeps stock on most thicknesses of CRS, Aluminum and Stainless Steel**

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Scan to get in touch!